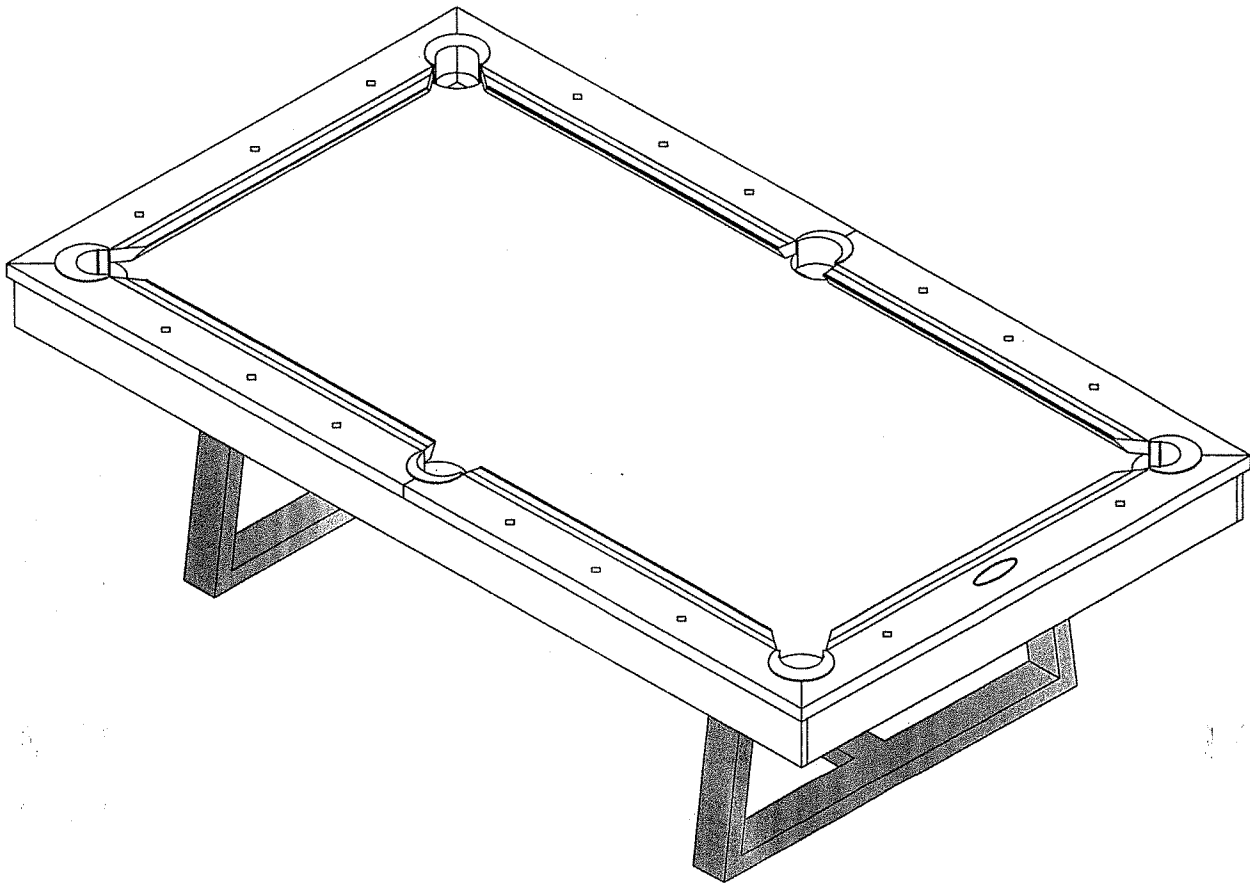












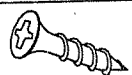
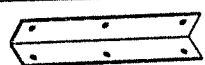
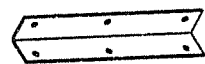

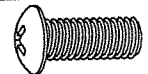

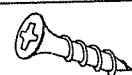
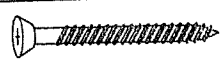






IMP 29-630-P/BIMP IMP IMP 29-630-R/B  
IMP 29-630-L

# 8' AXIAL



## AXIAL TABLE ASSEMBLY INSTRUCTIONS

# REPLACEMENT PARTS LIST (HARDWARE)

Package	Item #	Sample	Description	Qty
LEG/BEAMS	A		BOLT Ø3/8" X 4"	16
	B		DOME WASHER Ø3/8"	48
	C		NUT Ø3/8"	24
	D		BOLT Ø3/8" X 5"	8
RAIL/BLIND	E		Dowel Ø10x30	18
	F		THREADED ROD Ø 5/16" X 3"	4
	G		WASHER Ø5/16" x Ø3/4" X T3/32"	8
	H		NUT Ø5/16"	8
	I		SCREW #8 x 1/2"	108
	J		IRON 5" x 1" x 1"	18
	K		IRON 5-7/8" x 1-1/2" x 1-1/2"	4
	L		WASHER Ø1/4" x Ø5/8" X T3/32"	24
	M		BOLT Ø1/4" x 5/8"	24
	N		8-7/8" X 2-5/8" X 1/8"	2
RAIL/POKET/SLATE	O		SCREW #8 x 3/4"	12
	P		SCREW Ø1/4" x 2-1/2"	12
	Q		DOME WASHER Ø3/8"	18
	R		WASHER Ø3/8"	18
	S		BOLT Ø3/8" x L3"	18
	T		NUT Ø3/8"	18
	U		CORNER POCKET	4
	V		CENTER POCKET	2

# REPLACEMENT PARTS LIST (HARDWARE)

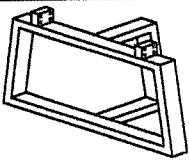

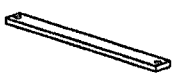



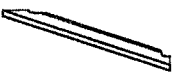


Package	Item #	Sample	Description	Qty
LEG	1		Metal leg	2
PANEL	2		Long beams	2
	3		End beams	2
	4		Short beams	2
Blind	5		End Blind	2
	6		Side Blind	2
Rail	7		End Rail	2
	8		Rail left side	2
	9		Rail right side	2

Fig.1

Step 1: Attach the legs to the long beams by using Bolt(A), Washer(B) and Nut (C)

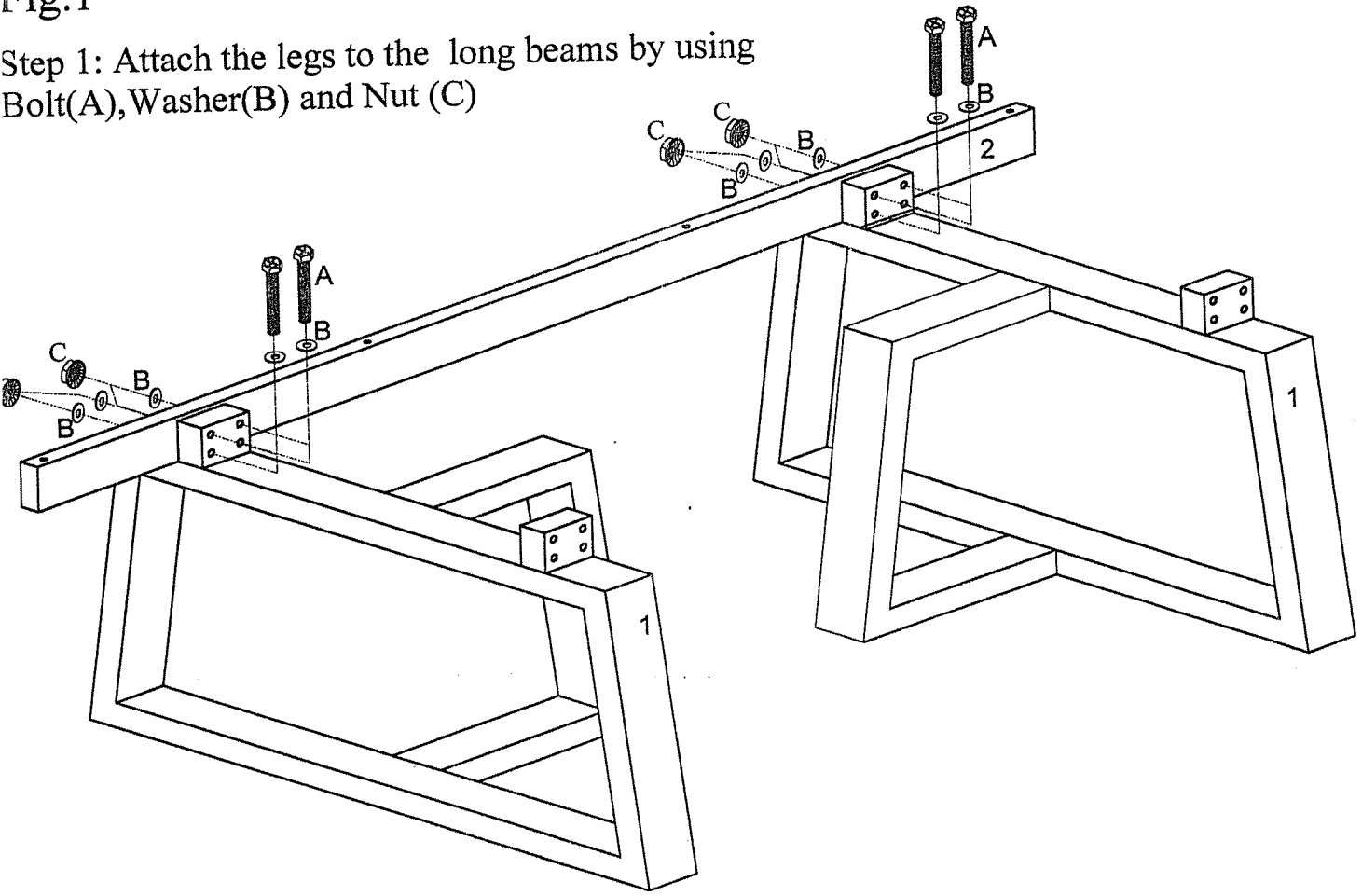


Fig.2

Step 2: Attach the short beams and end beams to the long beams by using Bolt(D), Washer(B) and Nut(C)

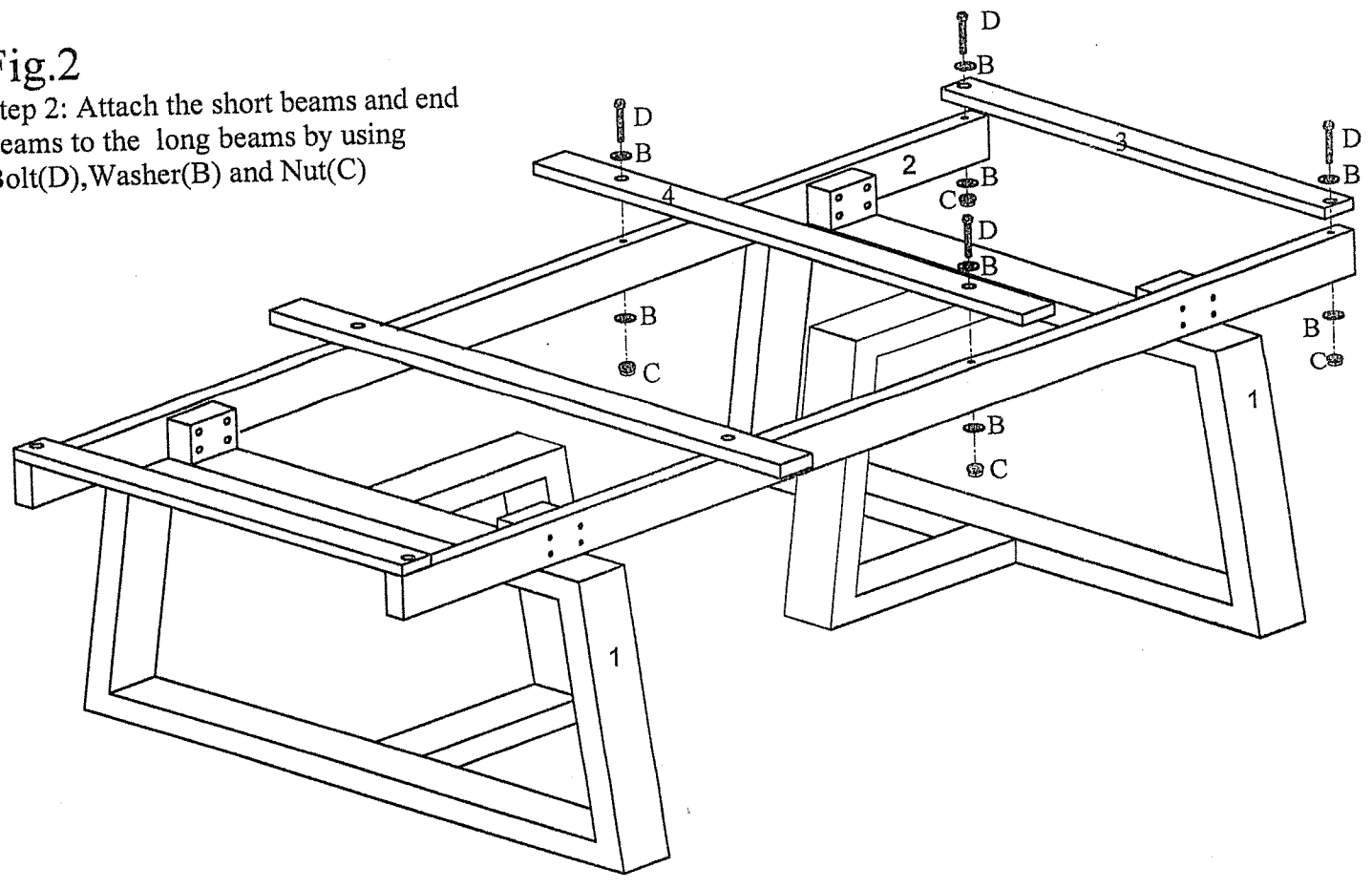


Fig.3

Step 3A: Locate the center piece of framed slate and position it on the cross beam assembly so that it is centered to both the length and width of the assembly (you must be very accurate with placement). Pre-drill a hole through the slate screw hole using a 3/16" drill bit. Vacuum out debris and secure using slate screws (P). Continue with same process with both outside sections of slate.

Step 3B: With a level or straight edge, be sure that the slate seams are flat and level. If adjustments need to be made, loosen slate screws and place a shim(s) in area that needs adjustment. Tighten screws and check for levelness. Use Bee's Wax or similar to fuse the seams of the slate together.

Step 4: Remove any wax, dust and debris from the slate surface to prep it for the bedcloth. Layout bedcloth centering it over the slate surface. Starting at one end, staple cloth to slate framing working from center out toward the pockets stretch cloth toward pockets. Go to opposite end of table and repeat process but pull the cloth tight while stapling. Repeat on long sides working from center between center pocket and end pocket stretching cloth toward the pockets as you staple. Once cloth is completely stapled, cut pocket openings by cutting small vertical incisions in cloth to relax the fabric so it can be stretched and stapled around opening. Finally, make "X" style slits in cloth where rail bolts will go through the slate holes (see photo).

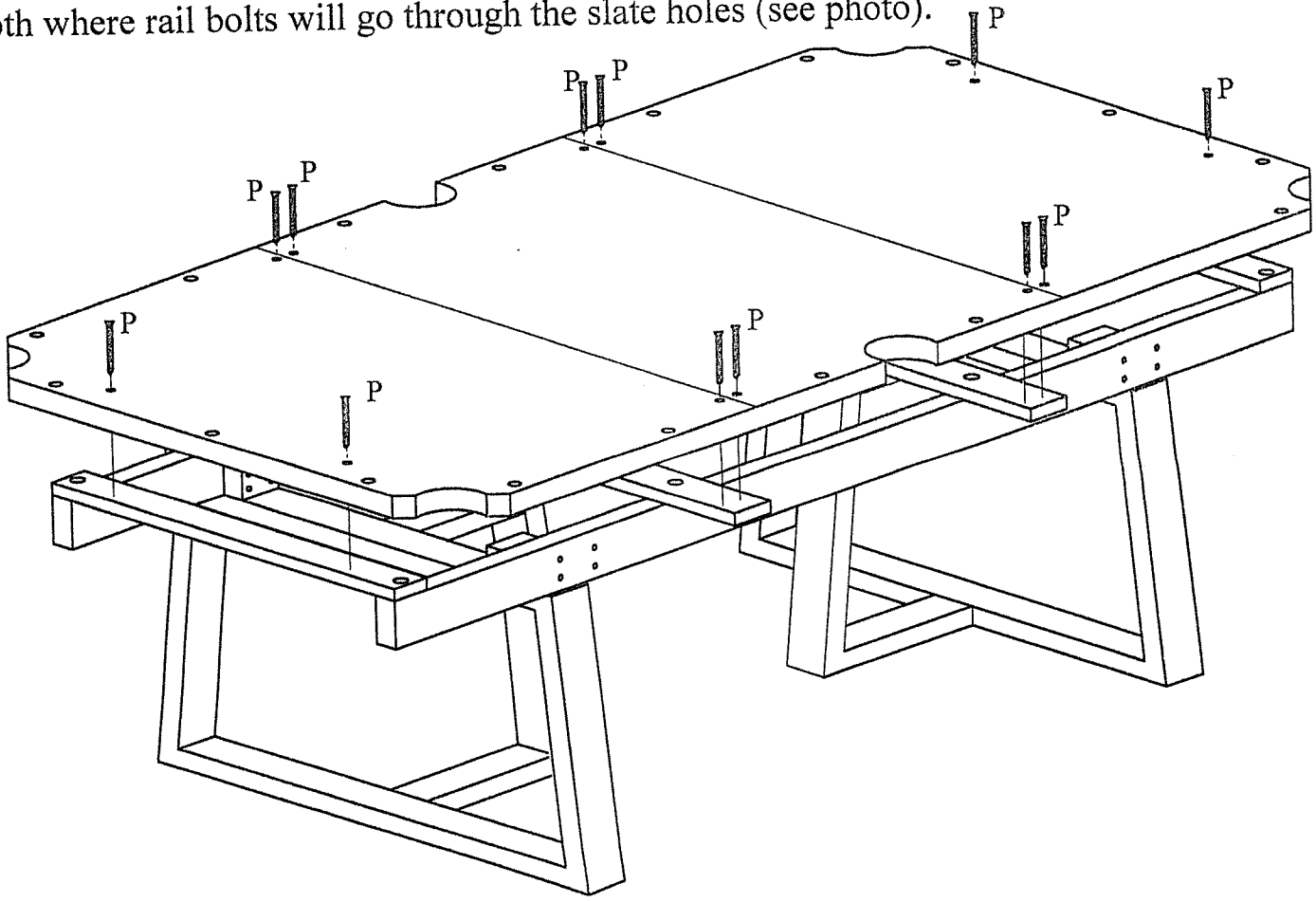


Fig.4

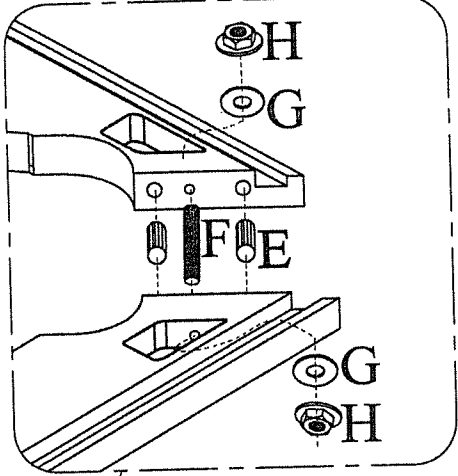
Step 5: Assemble the blinds completely using Dowel (E), Washer (L) and Bolt (L).

Step 6A: Assemble the end rails completely using Dowels (E), Washer (G), Nut (H) and Threaded Rod (F).

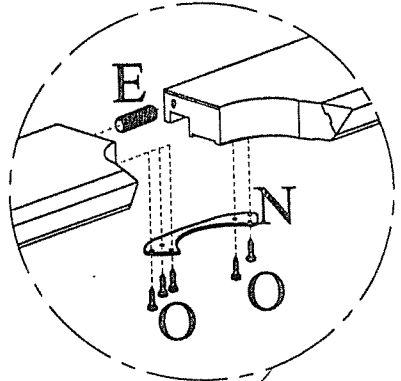
Step 6B: Assemble the middle rails completely using Dowels (E), Metal (N) and Screw (O)

Step 7: Attach the top rail assembly to the blind assembly using Screw (I) and Metal (J).

BOTTOM VIEW Step 6A



Step 6B



Step 5

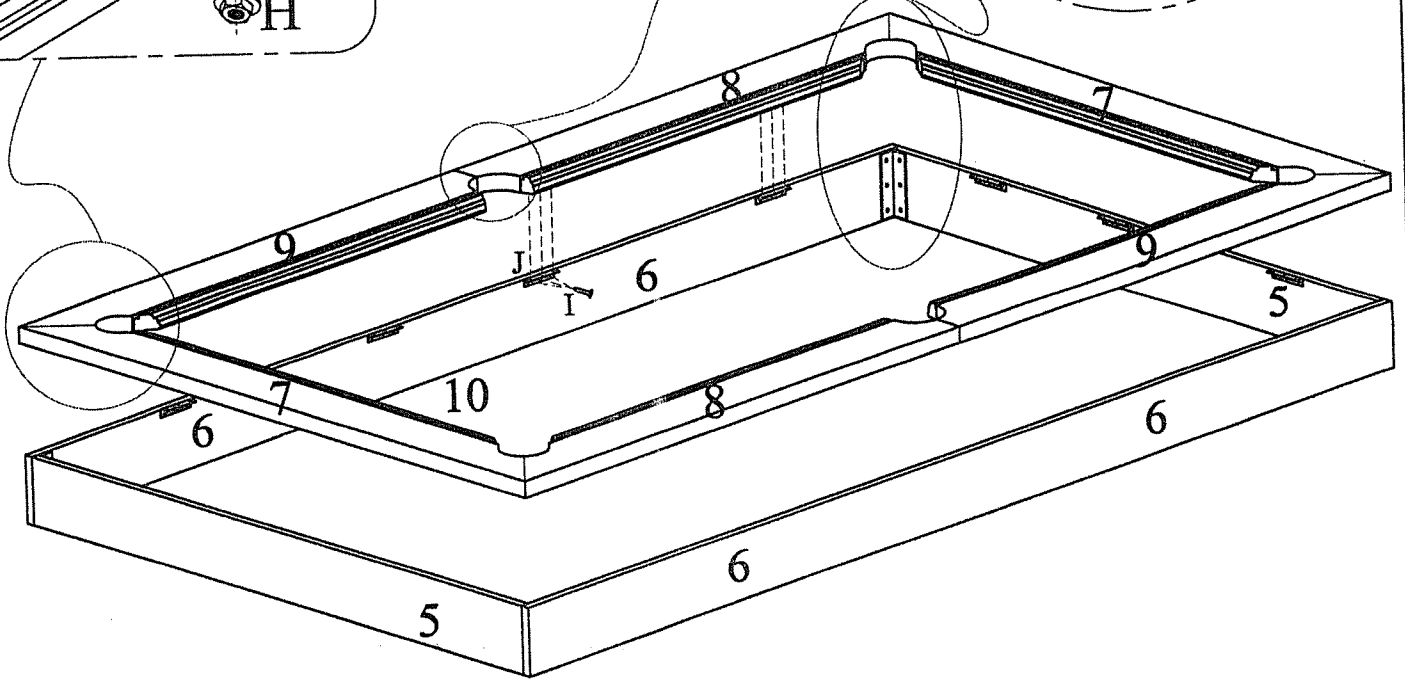
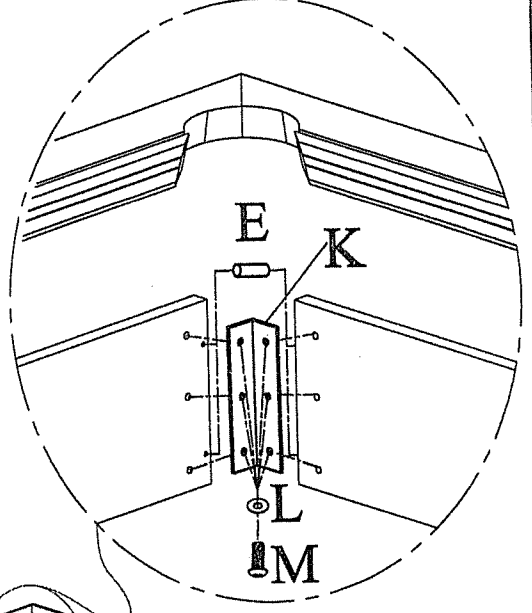


Fig.5

Step 9: Attach rail/blind assemblies to the slate using Dome Washer (Q), Star Washer (R), Threaded Rod (S), and Nut (T).

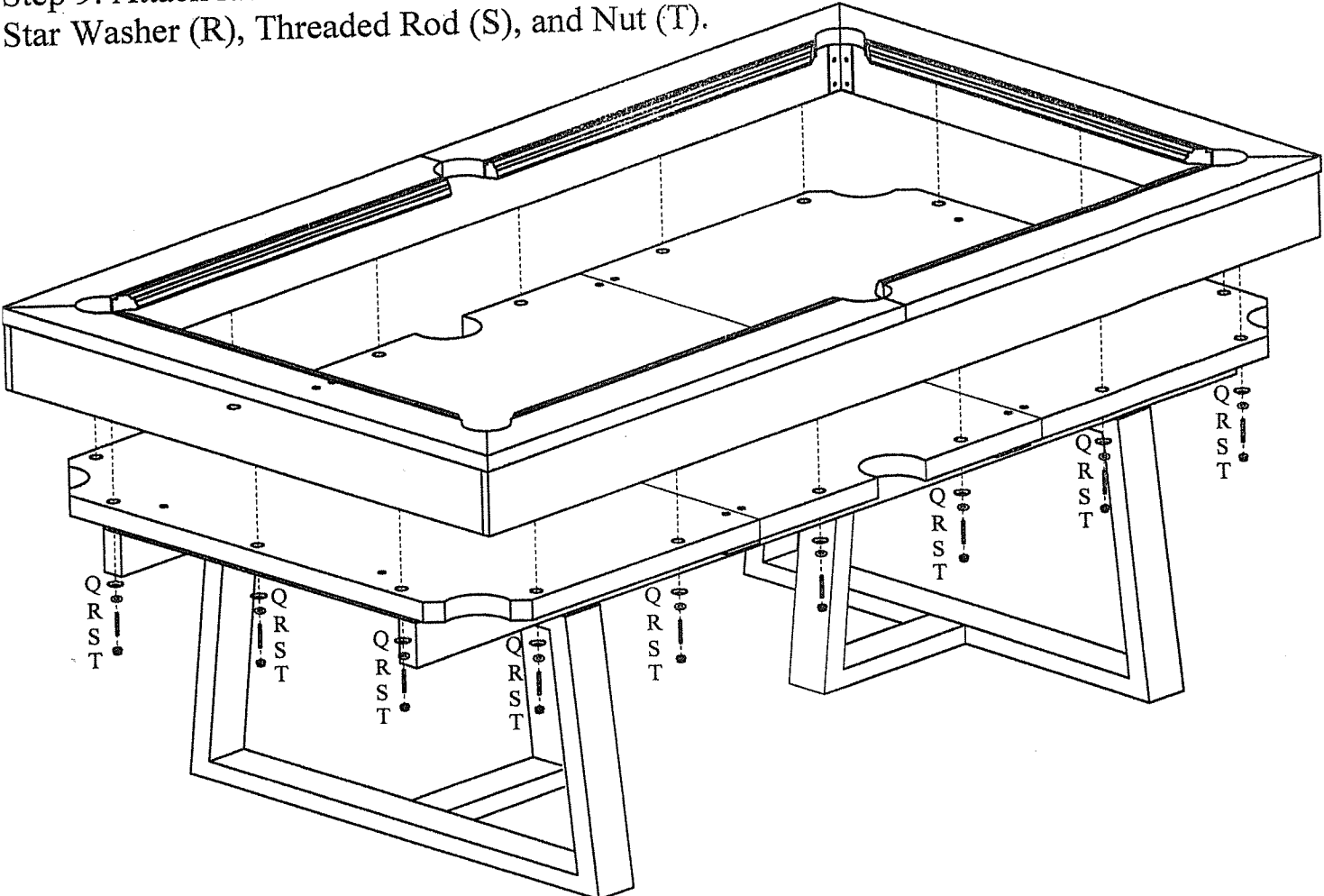


Fig.6

Step 10: NOTE: the side pockets and corner pockets ARE different and will only work correctly one way. To install the pockets, squeeze the top of the pocket and bring it up through the pocket opening from the bottom. Be sure not to push back the pockets so they are flush against the rail; the first priority is to ensure they line up with the felt near the playing surface. Peel back the paper to reveal the sticky side of the velcro on the backside of the Pocket to secure the Pocket to the Rail.

